

Date of Issue: 03 June 2024 Certificate Number: 60414

CERTIFICATE OF CALIBRATION

ISSUED BY THE PSL CALIBRATION LABORATORY



0247

Poulsen Selfe & Lee Ltd.
Russell House,
Burnham Business Park,
Burnham-on-Crouch
Essex CM0 8TE, England



Tel: +44(0) 1621 787100
Fax: +44(0) 1621 787175
Email: sales@psl-rheotek.com
www.psl-rheotek.com

Client: Poulsen Selfe and Lee Ltd.
Russell House
Burnham Business Park
Burnham-on-Crouch
Essex CM0 8TE

Approved Signatory:
Steven Sims - Quality Manager

Type: PINKEVITCH

Marked: PSL 6

Viscometer No: 95313

This viscometer has been calibrated against reference viscometers calibrated by the method of ASTM D2162-21 held at the Laboratory and the constant C was found to be:

Viscometer Constant at 40°C C = 1.136 (mm²/s)/s

Viscometer Constant at 25°C C = 1.137 (mm²/s)/s

Results only relate to the item calibrated.

The calibration was carried out at a temperature of 40°C with the upper portion of the air tube set vertical in accordance with the general procedure given in ISO 3105:1994, BS 188:1977, IP 71 Section 2/97 and ASTM D446-12(2017). The above constants assume a value for the coefficient of thermal expansion typical to that of mineral oil and that the viscometer was filled at a temperature of 27±5°C. The value of the constant C at 25°C was calculated using the equation:

$$C_{25} = C_{40} \times 1.0011$$

The kinematic viscosity ν (mm²/s) of a liquid may be calculated from a mean measured flow time t (seconds) using the formula: $\nu = C.t$

if the viscometer is used in accordance with ISO3104, IP71 Section 1, ASTM D445, then the above formula applies when the flow time in this viscometer is not less than 200 seconds. If used in accordance with other test methods, refer to the appropriate formula.

UNITS: the SI unit of viscosity is the meter squared per second (m²/s). The recommended sub multiple is the mm²/s, where 1 mm²/s = 1 cSt (centistokes) = 10⁻⁶m²/s.

Batch No:29767

This viscometer was calibrated on the 16 July 2021 and has been supplied unused. The expiry date should be determined by the user according to the date of first use (see Note 6 on page 2).

This certificate is issued in accordance with the Laboratory accreditation requirements of the United Kingdom Accreditation Service. It provides traceability of measurement to the SI system of units and/or to units of measurement realised at the National Physical Laboratory or other recognised national metrology institutes. This certificate may not be reproduced other than in full, except with the prior written approval of the issuing laboratory.

CERTIFICATE OF CALIBRATION

UKAS ACCREDITED LABORATORY NUMBER 0247

NOTES**1. Basis**

The value of **C** given overleaf is based upon a value for the kinematic viscosity of distilled water at 20.00°C of 1.0034mm²/s.

2. Gravity Correction

If the viscometer is used where the gravity differs significantly from the PSL value of 9.812 m/s², a correction should be applied to the reported value of **C** thus

$$C_x = (g_x / 9.812) \times C$$

Where g_x is the local acceleration to gravity expressed in m/s².

3. Measurement of Kinematic Viscosity

Description of the use of the viscometers is to be found in the standard methods of test set out on page one of this certificate.

4. Measurement Uncertainty

Order of C (mm ² /s)	Direct Flow– Ubbelohde Suspended Level uncertainty ± (%)	Reverse Flow uncertainty ± (%)
0.001	0.27	0.31
0.003	0.27	0.31
0.01	0.27	0.31
0.03	0.28	0.34
0.1	0.30	0.35
0.3	0.31	0.37
1.0	0.32	0.40
3.0	0.36	0.43
10.0	0.36	0.43
30.0	0.50	0.55
100.00	0.50	0.55

The reported expanded uncertainty is based on a standard uncertainty multiplied by a coverage factor $k=2$, providing a confidence of approximately 95%. The uncertainty evaluation has been carried out in accordance with UKAS requirements. These values do not take into account any uncertainty in the widely adopted value of 1.0034 mm²/s for the kinematic viscosity of freshly distilled water at 20.00°C, although this is unlikely to exceed ±0.17% [ISO TR3666-1998].

5. Effect of Temperature

For viscometers which have a fixed volume of charge at ambient temperature, the constant **C** will vary with temperature. These include the following types of viscometer:

Cannon-Fenske Routine, Pinkevitch and Cannon-Manning Semi-Micro Viscometers.

Information regarding the correction to constant **C**, when one of the above viscometers is used at a temperature other than the temperature of calibration, is given in ASTM D446, IP71 Section 2, ISO 3105.

6. Expiration of Certificate of Calibration

The calibration of a glass capillary viscometer will not change until the instrument is used. Therefore, the calibration data on this certificate is valid from the date of first use of the viscometer. In accordance with standard methods of test ASTM D445-IP71, ISO 3014, the calibration of the viscometer should then be verified on a regular basis. Any sources of error should be investigated.

Depending upon use, PSL has generally found that the calibration of glass capillary viscometers will remain valid for a period up to 10 years.

However, any physical damage to the viscometer (external or internal), residual film left on the inside of the capillary or chemicals that attack the borosilicate glass will cause a change in the calibration constant stated on this certificate.